

Technical data sheet

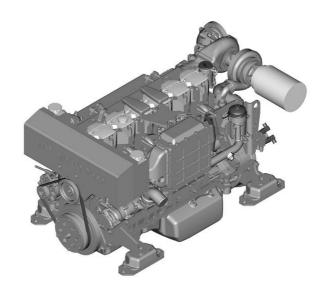
Release 13.11.2013

Marine diesel engine

D2876LE423 (R6-800)

Performance data ¹

Rated power	588	[kW]
Rated power	800	[PS]
Speed	2300	[rpm]
Bore	128	[mm]
Stroke	166	[mm]
Displacement	12,82	[I]
Rated torque	2441	[Nm]
Maximum torque	2700	[Nm]
at speed	1300-2100	[rpm]
Compression ratio [ε]	15,5	:1
Mean effective pressure	23,94	[bar]
Mean piston speed	12,73	[m/s]



Consumption data 1

Specific fuel consumption 2... 225 [g/kWh]
Absolute fuel consumption 2.. 158 [l/h]
Lube oil consumption, max... 235 [g/h]

The engine illustrated may not be entirely identical to production standard engine

Engine description

Operation profile	up to 1000 hours per year at a maximum of 20 $\%$ of time at full load \mid average load < 50 $\%$
Construction	four-stroke marine diesel engine, direct injection, SAE 1 flywheel housing
Cylinders	6 cylinders in line, single cylinder heads with wet replaceable cylinder liners
Air system	single-stage turbocharger with charge air intercooler and wastegate
Cooling system	seawater cooled charge air cooler and heat exchanger by rubber impeller pump
Oil system	force-feed lubrication by gear pump, lubricating oil cooler in cooling water circuit of the engine
Fuel system	Common Rail injection system with high pressure pump and EDC control, fuel to DIN EN 590
Auxiliary PTO	PTO for hydraulic pump (90 Nm), additional front pulley
Alternator	three phase generator with rectifier and transistorized governor, 28 V, 55 A /120 A
Starting system	solenoid operated electric starter, 24 V, 5.4 kW
Service	oil change interval 400 operating hours, average TBO 5.000 operating hours
Classification	

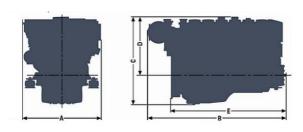
Exhaust status IMO Tier 2, RCD 94/25/EC, SAV/BSO, 97/68/EC

¹ values at rated power

² Tolerance +5% according ISO 3046, diesel fuel to DIN EN 590

D2876LE423 (R6-800)

A - complete width	910	[mm]
B - complete length	1634	[mm]
C - complete height	1097	[mm]
D - above crank shaft	683	[mm]
E - length to flywheel	1356	[mm]
Engine weight (dry)	1305	[ka]



Combustion parameters ¹

Intake air temperature, max	45	[°C]
Intake air vacuum (range)	80/120	[mbar]
Intake air volume flow	2350	[m³/h]

Exhaust gas temperature	600	[°C]
Exhaust gas volume flow	6840	[m³/h]
Exhaust gas mass flow	2730	[kg/h]
Exhaust back pressure	80	[mbar]

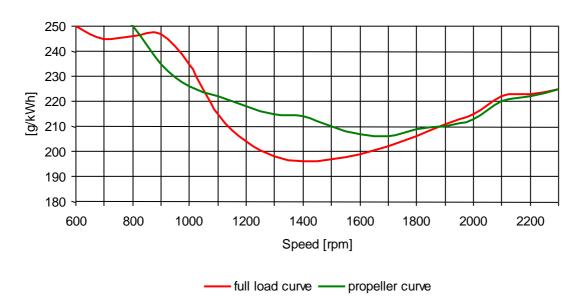
Heat balance 1

Exhaust gas heat	440	[kW]
Cooling water heat	412	[kW]
Intercooler heat	110	[kW]
Radiation heat	30	[kW]

Noise emission ¹

engine surface noise (Lwa)... 111,5 [dB(A)] free exhaust noise (Lwa).... 147,5 [dB(A)]

Specific fuel consumption²



- < The rated power is based on reference conditions according to ISO 3046-1 (2002) >
- < Intake air temperature 25°C | sea water temperature 25°C >
- < Barometric pressure 1000 mbar | air humidity 30% >
- < Exponent for propeller curve 2,5 >
- < Engine specifications are subjected to change without notice >

¹ values at rated power

 $^{^{\}rm 2}$ Tolerance +5% according ISO 3046, diesel fuel to DIN EN 590